

# Work Order ID 53486

November 6, 2009 8:43:20 AM



Page 1

Item ID: D3007-1

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Strut

Start Date: 06/11/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 13/11/2009 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan: *BL*

Date: *09-11-14*

Tooling:

Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D3007	Rev A1								

100		0.00
	Small Fab	
Small Fab	Memo	0.00
Small Fab	Drill one end as per Dwg D3007	

*09/11/18* (6)

110	QC5- Inspect part completeness to step on W/O	0.00
QC	Memo	0.00
Quality Control		

*27 09/11/18*

(16) *p*

120	Identify as per dwg & Stock Location: <i>G-A</i>	0.00
Packaging	Memo	0.00
Packaging		

*09/11/18* (6)

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Item ID: D3007-1

Revision ID: A1

Item Name: Strut

Start Date: 06/11/2009 Start Qty: 6.00

Required Date: 13/11/2009 Req'd Qty: 6.00

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/19

le 9.11.18

# Picklist Print

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Work Order ID: 53486



Parent Item: D3007-1RevA1



Parent Item Name: Strut



Start Date: 06/11/2009

Required Date: 13/11/2009

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2704RevA1		Manufactured	No			100	Each	13.0000	6.0000			
												
Cross Brace												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

13

29050

13

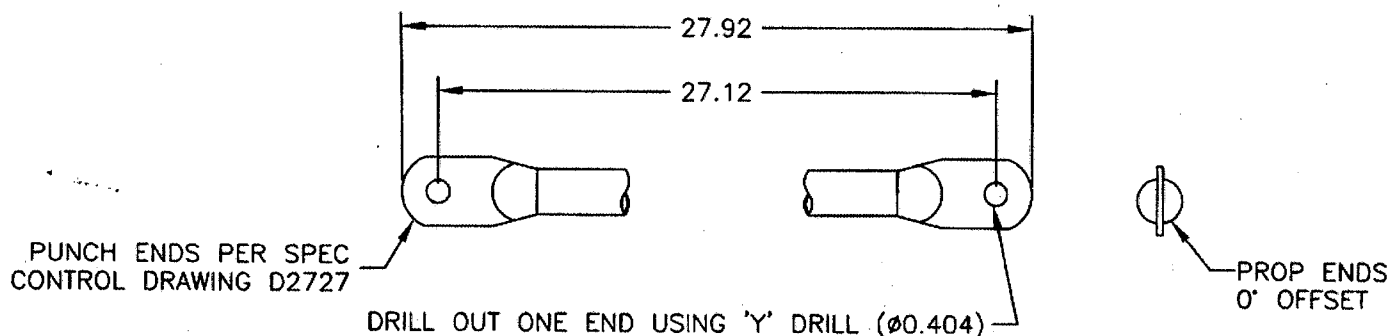
*EP 09/11/18*

6

**DART**



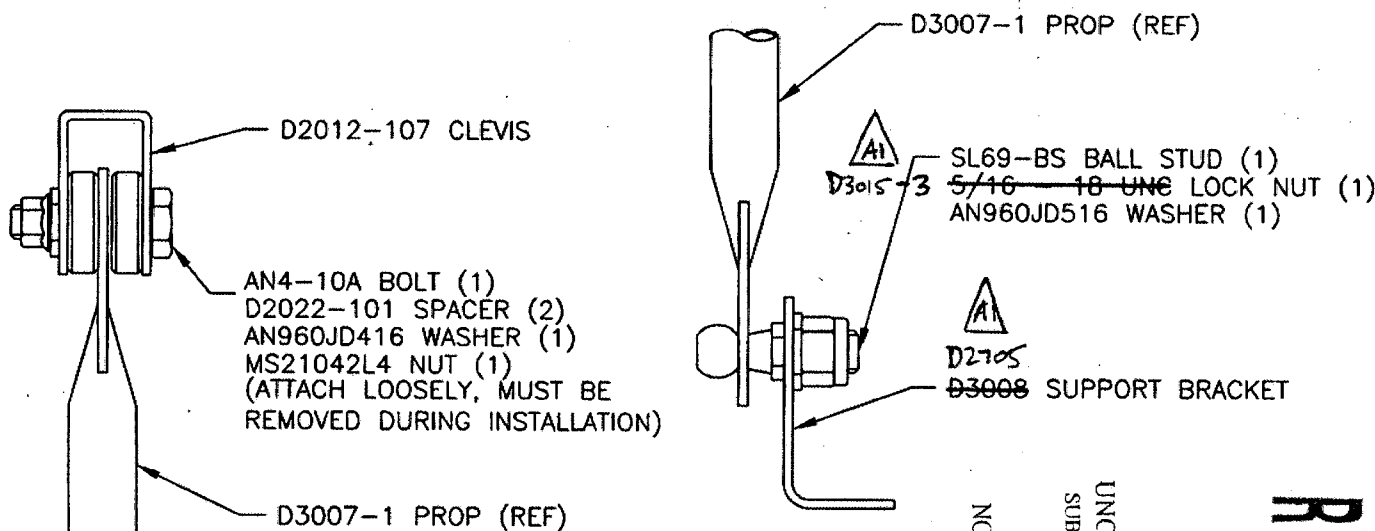
DESIGN	DRAWN BY	DART AEROSPACE LTD
U	UP	HAMKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
✓	✓	D3007
DATE	TITLE	REV. A
01.03.22	PROP ASSEMBLY	SHEET 1 OF 1
		SCALE
		1:2
A	01.03.22	NEW ISSUE
A1	01.05.09	CHANGE TO D2705 & D3015-3



DRILL OUT ONE END USING 'Y' DRILL (Ø0.404)

D3007-1 PROP

MATERIAL: AISI 304/316/318 SS TUBE, Ø0.50 X 0.035 WALL  
ENSURE SEAMLESS TUBE IS USED  
CAN MAKE FROM D2704



D3007-041 PROP ASSEMBLY

GENERAL NOTES

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

**RELEASED**  
01.03.20

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 534184  
18/04/11-4